

TOOLS AVAILABLE

The Invicta can be equipped with all tools compatible with the following tool holders:

- Multifunctional **Tool Holder**
- Versa-Tool Holder
- Fixed Tool Holder









TECHNICAL DATA

Turvinto Mandala	Vocas	V0042	V4045	NEW		
Invicta Models	V0806	V0812	V1015	V1612		
Cutting Size	812 x 610 mm (32" x 24")	812 x 1219 mm (32" x 48")	1016 x 1524 mm (40" x 60")	1550 x 1220 (61" x 48")		
Width	1450 mm (57")	1390 mm (54.7")	1590 mm (62.6")	2110 mm (83")		
Depth	1390 mm (54.7")	1920 mm (75.5")	2080 mm (81.9")	1920 mm (75.6")		
Height	1250 mm (49.2")	1250 mm (49.2")	1250 mm (49.2")	1250 mm (49.2")		
Weight	206 kg (454.1 lbs)	228 kg (502.65 lbs)	265 kg (584.2 lbs)	329 kg (725 lbs)		
Max Cutting Speed	Up to 400 mm/s (16 "/sec)	Up to 400 mm/s (16 "/sec)	Up to 400 mm/s (16 "/sec)	Up to 910 mm/s (26.3 "/sec)		
Acceleration	Up to 0.5 m/sec ² (19.7"/sec ²)	Up to 0.5 m/sec² (19.7"/sec²)	Up to 0.5 m/sec² (19.7"/sec²)	Up to 2 m/sec ² (78.7"/ sec ²)		
Power Requirements	Single Phase - 230V 50Hz 9.6A - 2,2 KVA Single Phase - 208/230V 60Hz 12A - 2,5 KVA					
Air Requirements	6 bar (3,5 CFM) 8 bar (5,3 CFM) with Oscillating Tool					
File Format	SVG, .PLT, .DXF, .CF2, .HPGL, .XML, .PDF					
Tool Change	Manual					
Tools Available	90°, 45°, 40°, Embossing, Creasing, Drawing, Oscillating Tool and Kiss Cut tool					



Magnet sheet

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Folding carton

(54.7") (49.2") (54.1 lbs) s (16"/sec) (19.7"/sec ²)	1920 mm (75.5") 1250 mm (49.2") 228 kg (502.65 lbs) Up to 400 mm/s (16"/sec)	2080 mm (81.9") 1250 mm (49.2") 265 kg (584.2 lbs)	1920 mm (75.6") 1250 mm (49.2")		
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Single Phase - 230V 50Hz 9.6A - 2,2 KVA Single Phase - 208/230V 60Hz 12A - 2,5 KVA					
6 bar (3,5 CFM) 8 bar (5,3 CFM) with Oscillating Tool					
SVG, .PLT, .DXF, .CF2, .HPGL, .XML, .PDF					
Manual					
90°, 45°, 40°, Embossing, Creasing, Drawing, Oscillating Tool and Kiss Cut tool					
1 + 1F					
Ethernet or USB					
External PC*					
Vacuum Bed and Pneumatic Clamping System					
Pen (Optional)					
0.1 > 5 mm (0.20") with Tangential Cutting Tool 0.1 < 20 mm (0.79") with Oscillating Tool					
≤0.1 mm					
Windows 7, 10, 11					
	Camera (Included) + Software (Optional)				